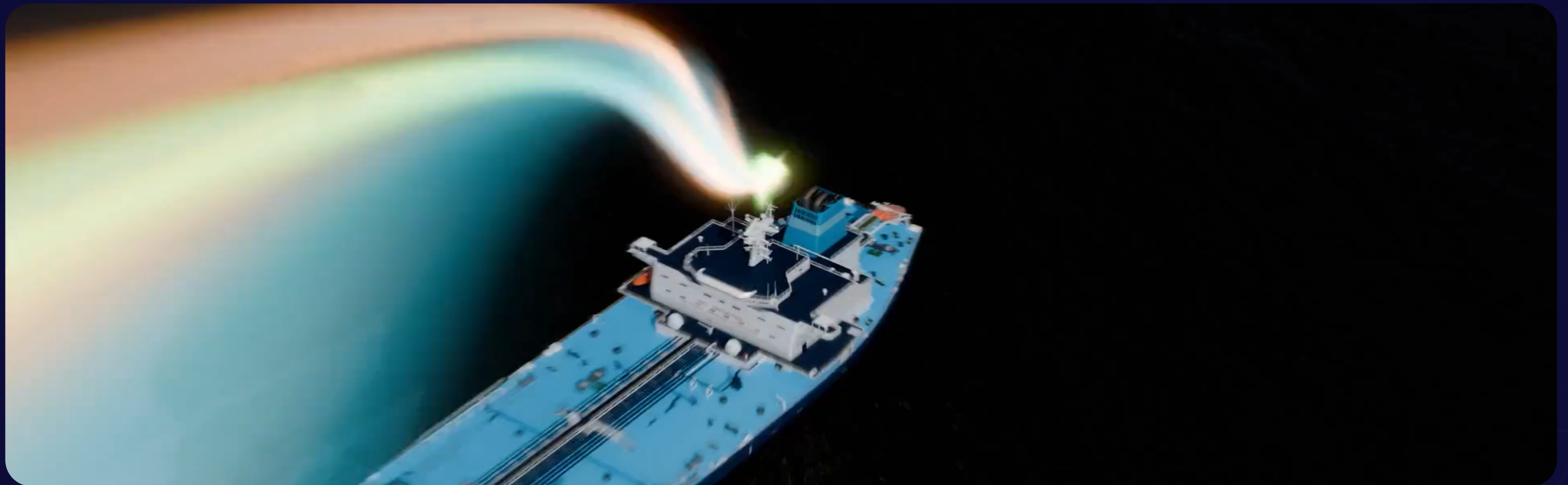


# MARFLEX Electric Driven Cargo Pump Systems

We help make liquid cargo operations safer, more efficient and more profitable

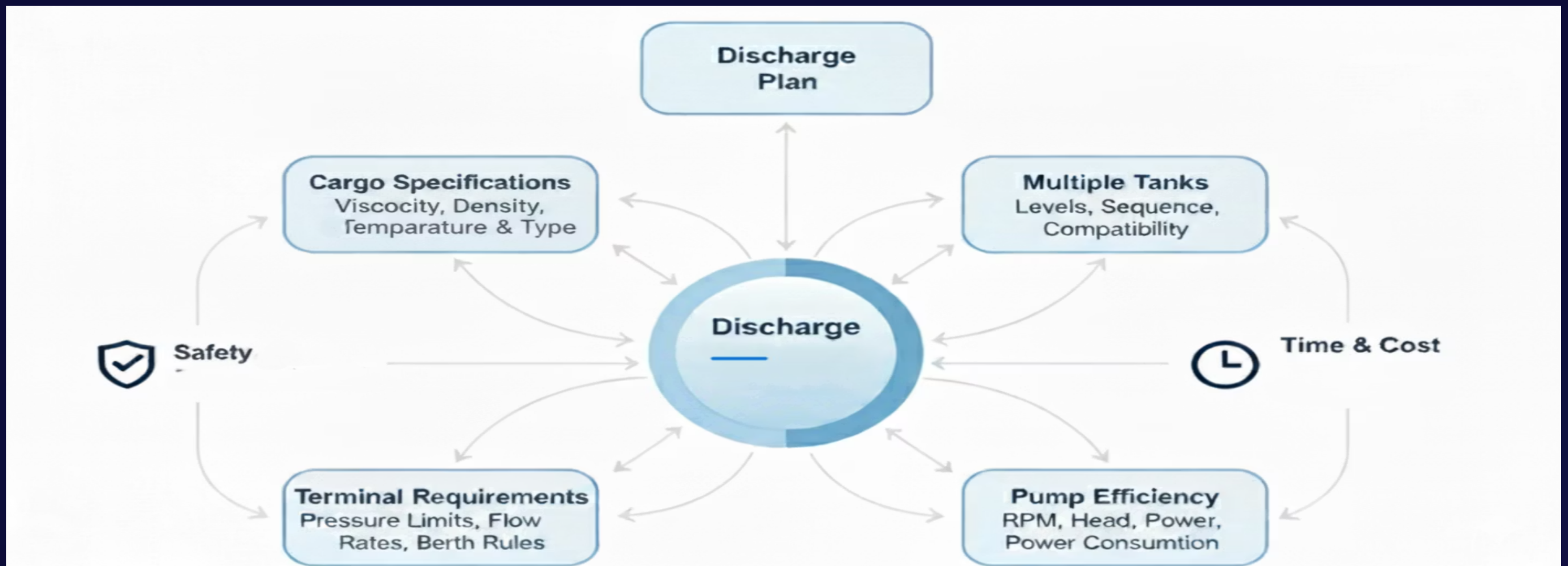
# Tanker Efficiency & Safety

## Electrification of cargo pumping



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# Cargo pumping is complex and critical



**SAFETY = (Equipment + Process + Crew ) = EFFICIENCY**

# Deepwell Pumps:

## Electric Driven Deepwell Pump



## Key characteristics:

- Easy Installation: One pump per tank or pair.
- In tank, single-stage centrifugal.
- Variable speed drive for precise duty

## Versatility Across Operations:

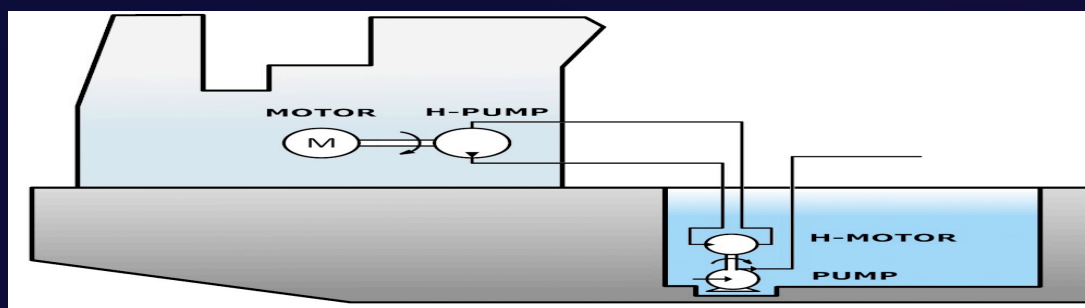
- For all oil & chemical tankers IMO Type 1, 2, & 3 cargoes
- Methanol fuel transfer.



# Cargo Pumping: Main difference is the drive

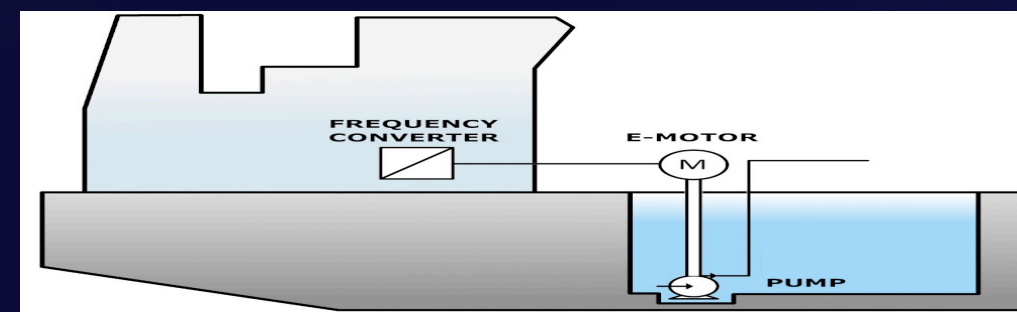
## Legacy Hydraulic Systems: Solution is not sustainable

- Diesel or indirect electric power
- Significant noise pollution
- Substantial energy losses
- Complex high-pressure mechanical systems



## Electric Systems: Smart, Clean, Efficient

- Direct electric drive, shore power compatible
- **Over 15% energy savings** vs. hydraulic
- Compact, quiet operation, no auxiliary equipment
- Integrated software for intelligent optimization



## Seamless Transition: Familiar Operation

Crews prefer electric drive for ease of use and improved working conditions.

# Maximize efficiency

1. Select equipment with reduced energy consumption
2. Help the crew to avoid damage and inefficiencies
3. Increase operational efficiency

Electrification is key in this transition

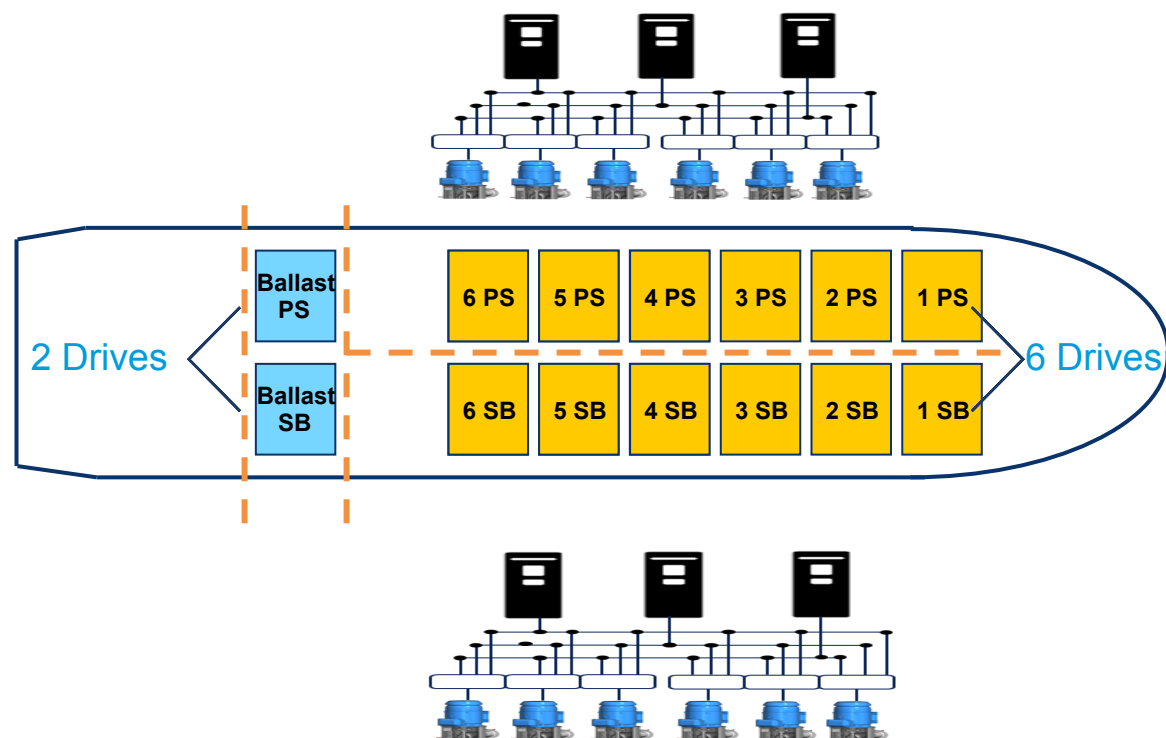
# Key considerations to specify a drive system

1. Avoid Matrix specifications and choose more drives
2. More drives is more flexibility and more redundancy
3. Simplicity reduces risk of failure and is easier to fix in case of failure
4. Footprint, weight, cooling requirement, energy consumption, cost

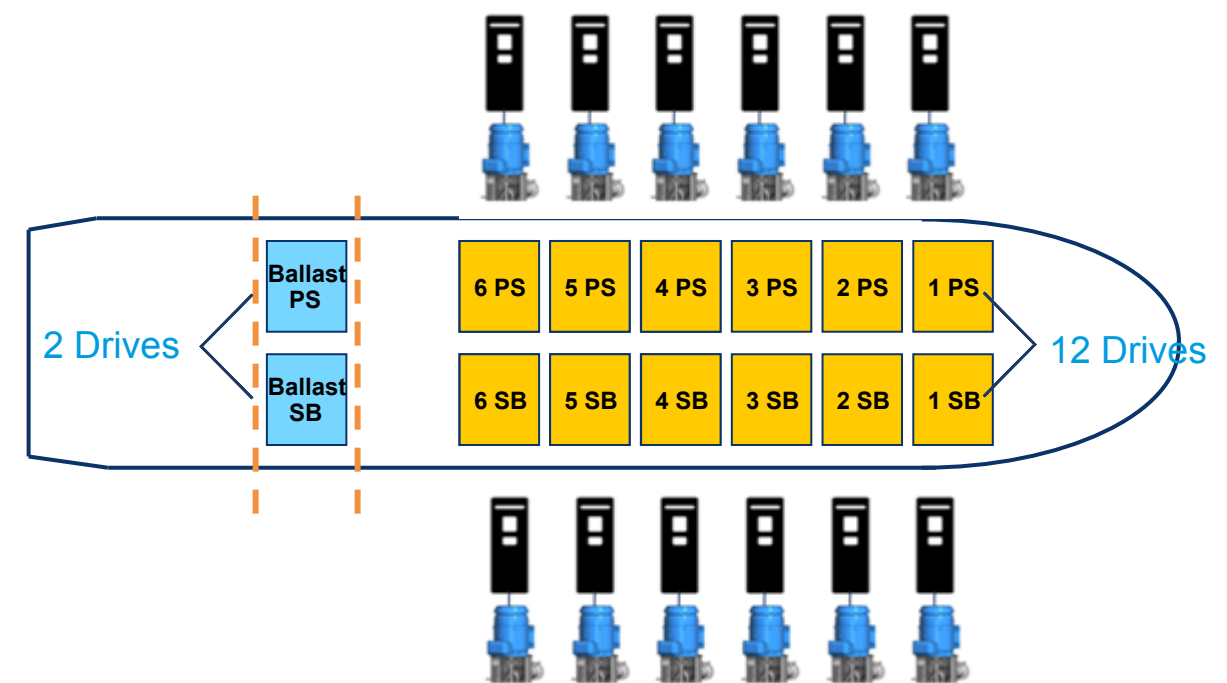


# Drive system configurations – Simplify your system – Remove the matrix

*Conventional Matrix – Portside & Starboard*  
*Total 6+2 drives*



**Full Drive System**  
**Total 12+2 Drives + one spare drive**





# Full Drive Systems: Tailored Configurations for Optimal Performance

Matrix Drive System  
(6 Drives)



Standard industrial cabinets

Full Drive System  
(6 Drives)



Frame-mounted design

Full Drive System  
(16 Drives)



Compact back-to-back frame

# Unlock efficiency with Electric Cargo Pumps

## Streamlined Design & Performance

Simplified architecture, easy to operate and maintain, most energy efficient and future proof solution

## Shipyard Advantages: Faster Installation & More Space

Lower installation costs, increased cargo capacity, faster build process

## Commercial Appeal & Sustainability

Enhanced fleet appeal, reduced OPEX, meets IMO targets



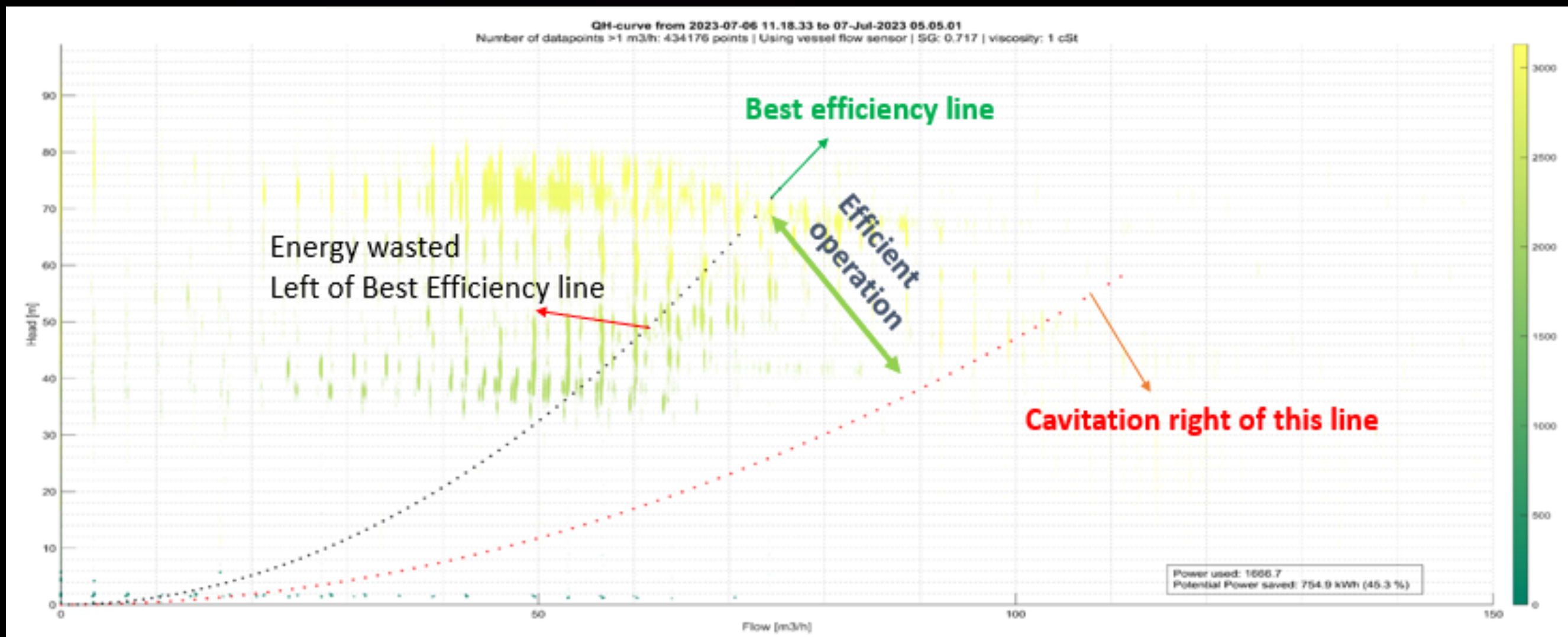
# What is the Best efficient discharge?

## Pump perspective

- The ideal combination of: Pump speed & Pressure

## Operational perspective:

- Minimal energy consumption or fastest discharge
- Operational flexibility & plannability



Assessing Tanker Discharge Efficiency:

How efficient is an average tanker  
discharge?

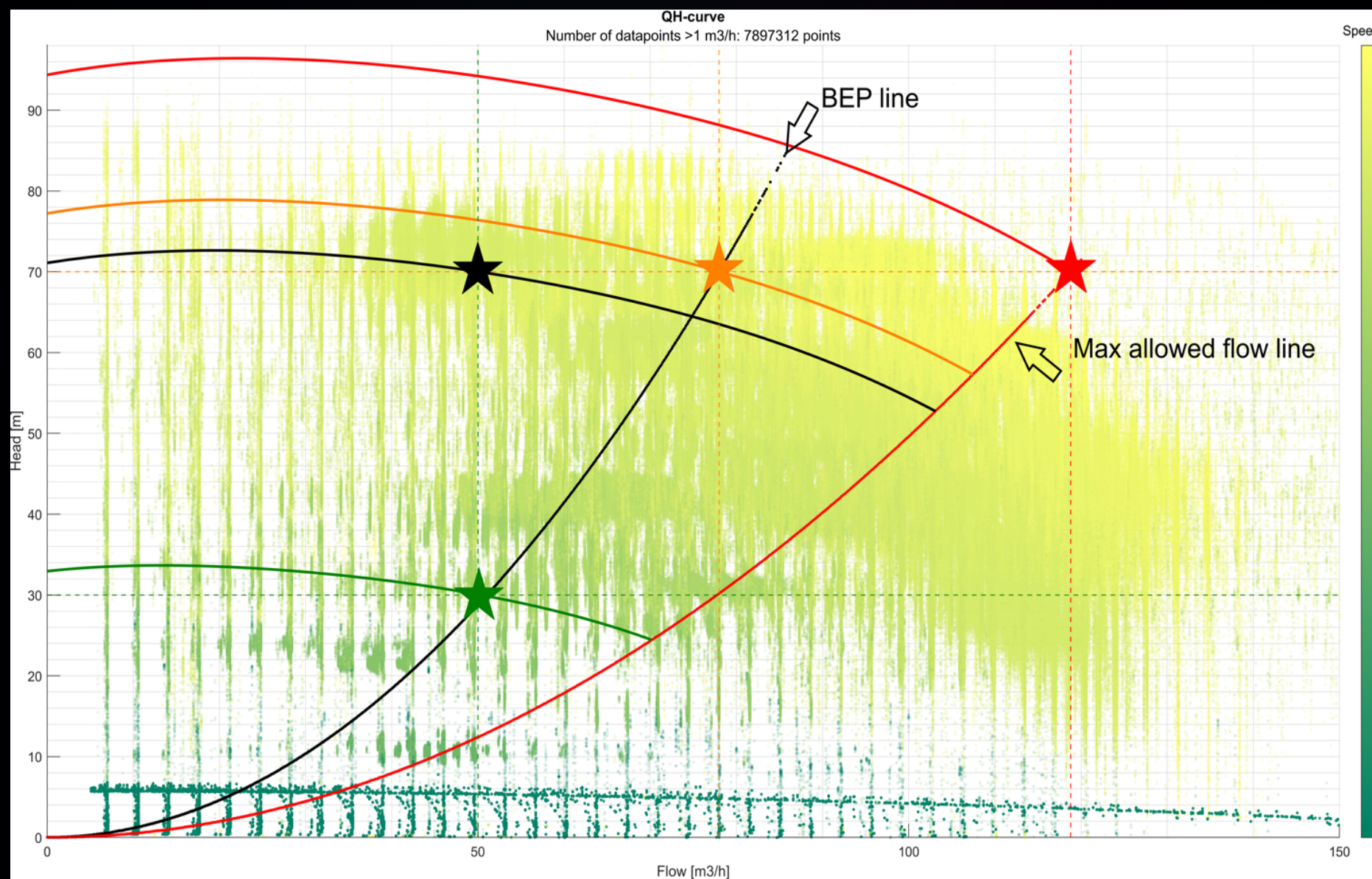
20% ?

40% ?

80%?



# Assessing Tanker Discharge Efficiency: Hughe room for improvement



Tank volume: 725m<sup>3</sup>



Current pump working point:  
Speed: 2938 rpm, valve position 24%.  
70 m head @ 50 m<sup>3</sup>/h  
Empty in 14.5 hours  
Energy used: 158 kWh



Best Efficiency Point for same flow:  
Speed: 2000 rpm, valve position 20%.  
30 m head @ 50 m<sup>3</sup>/h  
Empty in 14.5 hours  
Energy used: 59.5 kWh

**Saved 62% energy, finished in the same time**



Best Efficiency Point for same head:  
Speed: 3062 rpm, valve position 31%.  
70 m head @ 78 m<sup>3</sup>/h  
Empty in 9.3 hours  
Energy used: 138 kWh

**Saved 13% energy, finished 5 hours quicker**

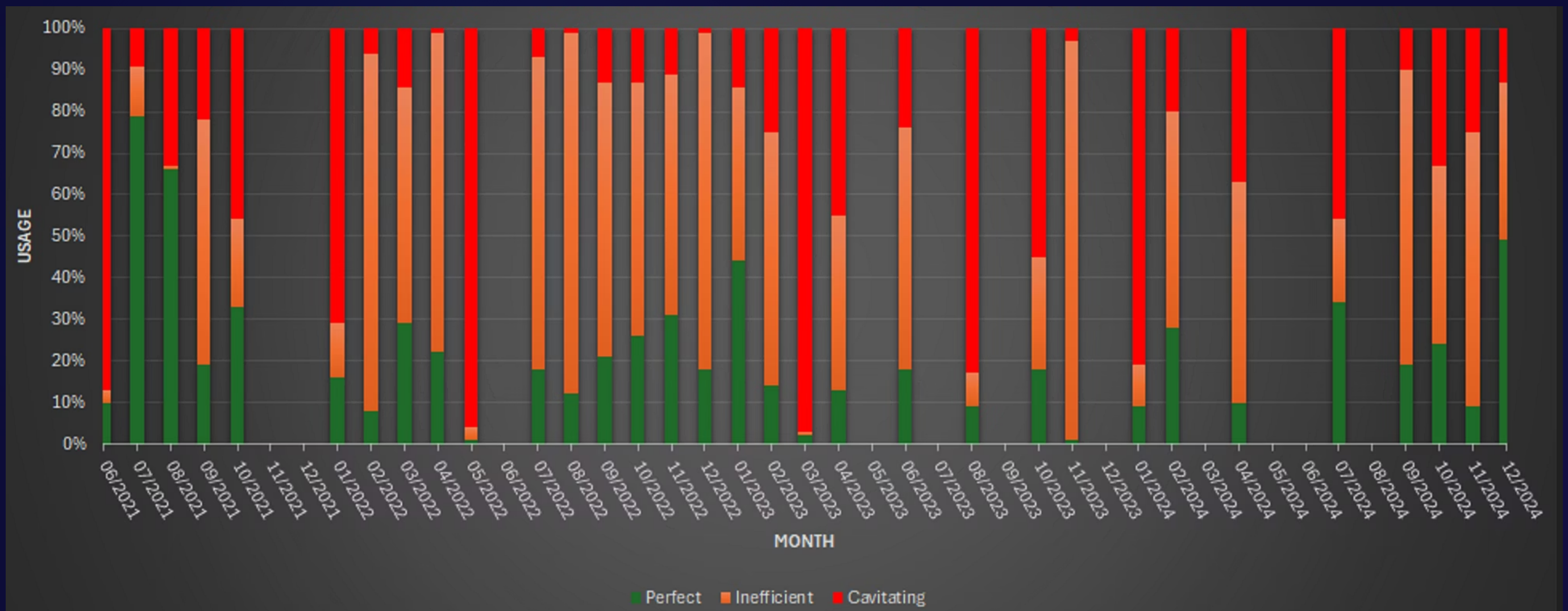


Fast unloading for same head:  
Speed: 3385 rpm, valve position 41%.  
70 m head @ 118 m<sup>3</sup>/h  
Empty in 6.1 hours  
Energy used: 146 kWh

**Saved 7% energy, finished 8 hours quicker**

# Just **22% of tanker discharges** are truly efficient. A Staggering 78% Lost Potential

The remaining **78%** is lost to wasted energy (**45%**) and critical issues such as cavitation (**33%**)





# Cavitation: A Critical Threat to Pump Integrity and Safety

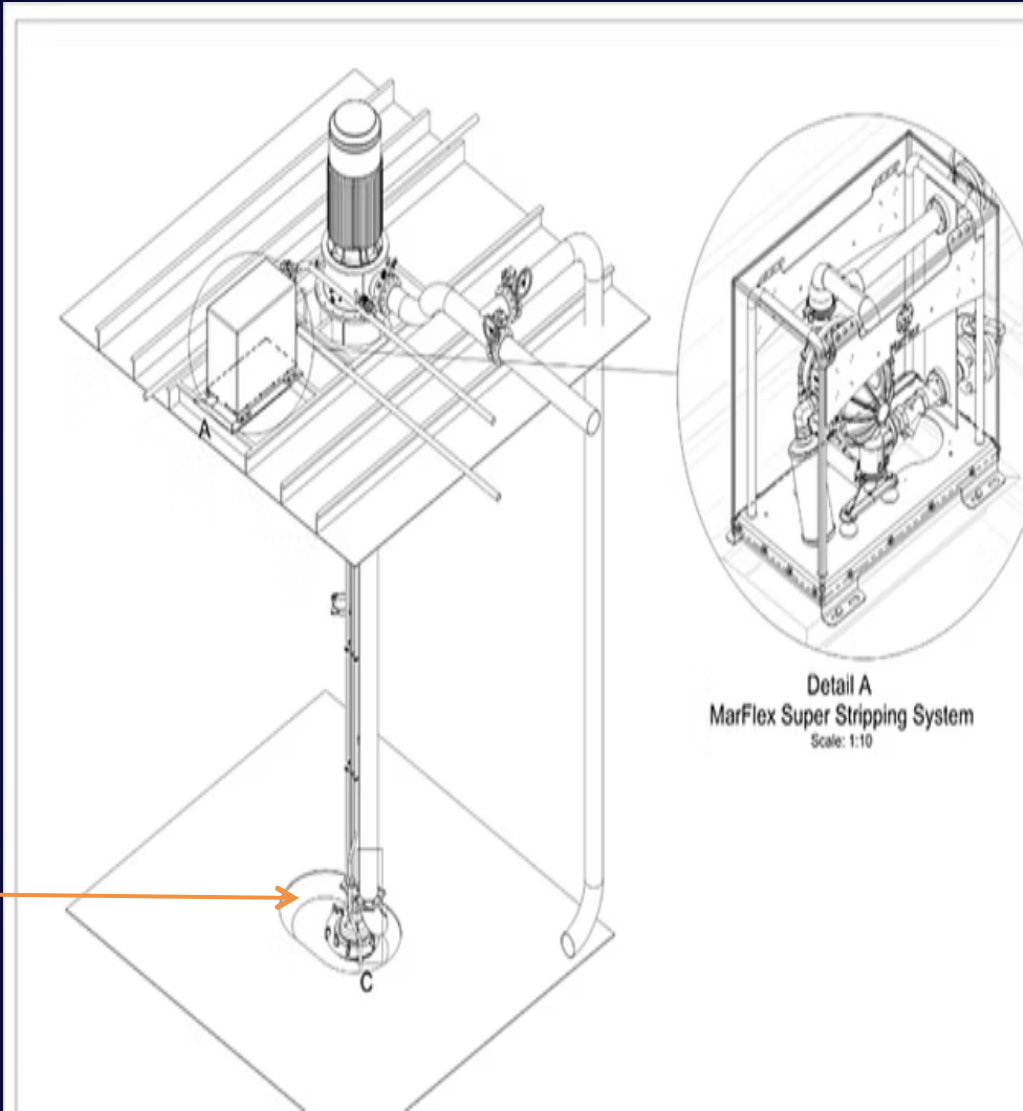
Severe cavitation erosion (3.5 cm wide, 8-9 mm deep)



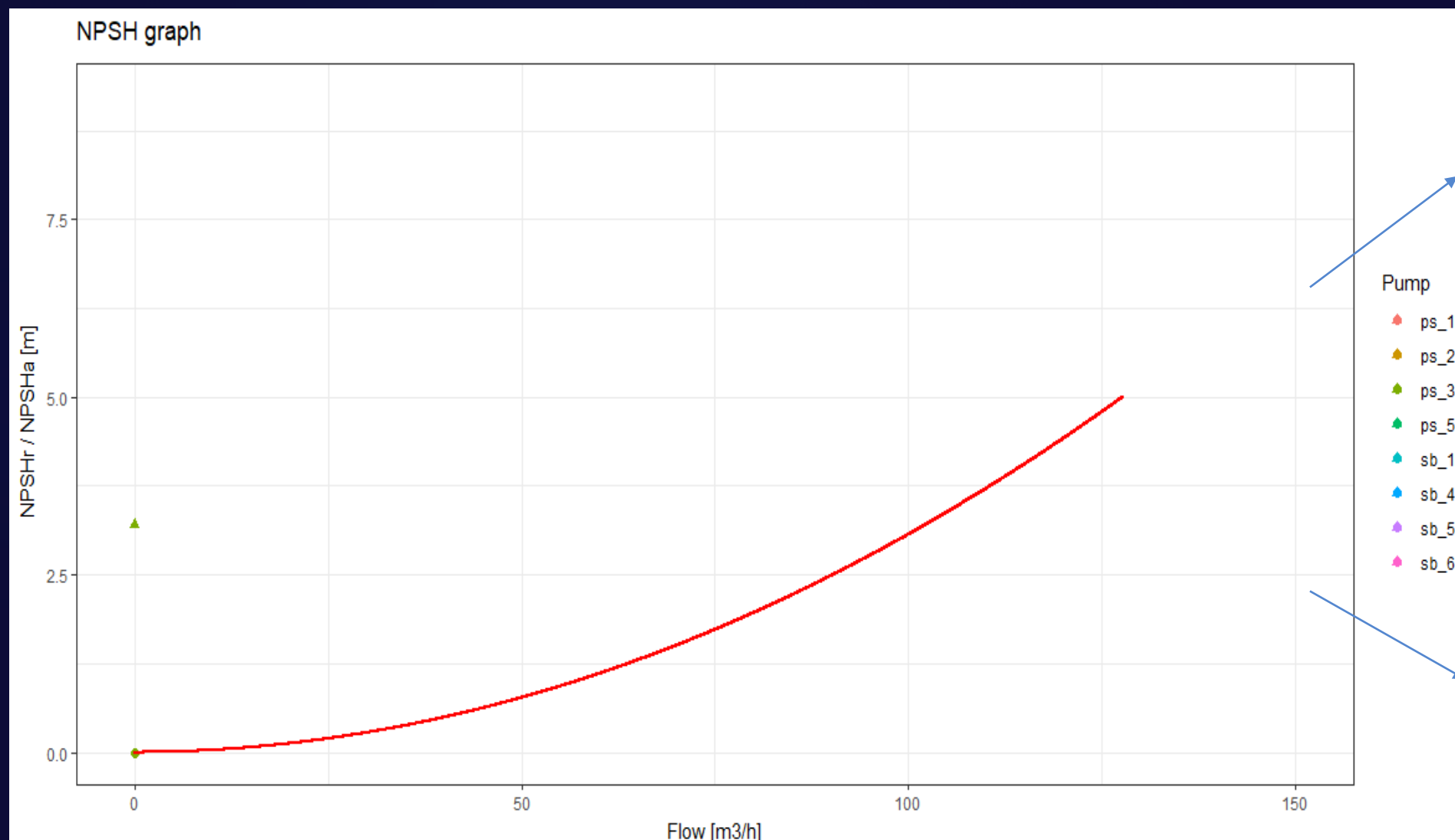
## Cavitation damage on tank top surface



Deep cavitation erosion (7-8 mm)



# Prevent Cavitation: Enhance Safety and Efficiency



System keeps track of available pump prepressure (NPSHa).

The NPSHa should always stay at least 0.5m above the NPSHr as a safety measure

System keeps track of required pump prepressure (NPSHr) and automatically lowers speed and adjusts valve position when needed to prevent cavitation

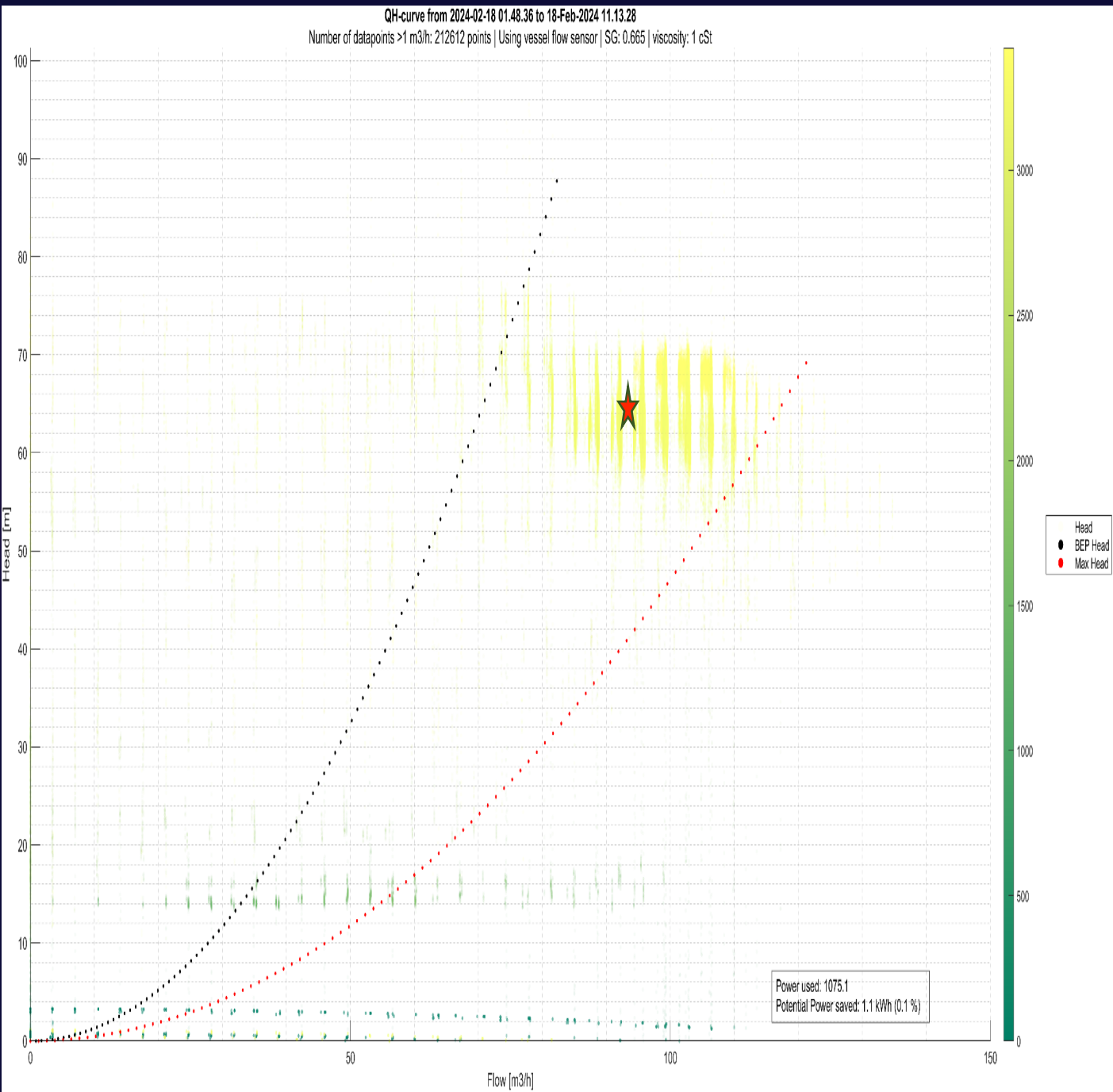
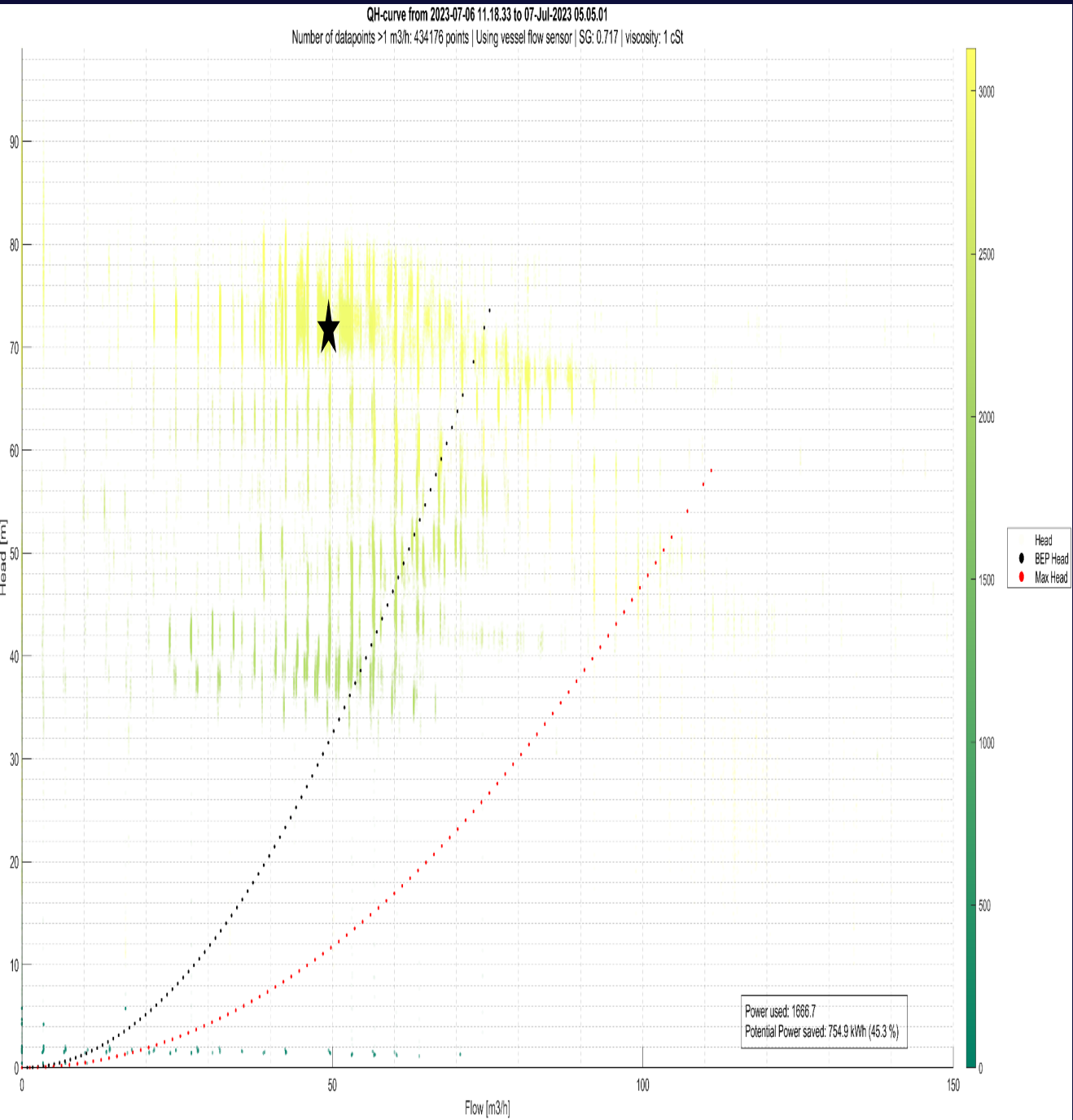


- With Smart Pumping Enhanced on Feb 18<sup>th</sup>, 2024
- Actual total saving  $45,3 - 0,1 = 45,2 \%$

Impossible for a crew to do it right, unless  
we add technology

# MarFlex Smart Pump technology

## Capture best efficiency on board. Avoid damage



# Electric Deepwell Pumps: Maximize Efficiency

## Transition to Sustainable Power for Peak Performance

- **Unparalleled Efficiency:** Optimize operations and reduce energy consumption.
- **Regulatory Compliance:** Meet and exceed all environmental standards.
- **Enhanced Safety:** Improve workplace safety with reliable electric systems.

### DNV: Strategies for Energy Optimization

To significantly boost cargo handling energy efficiency, DNV recommends a thorough assessment of current operations. This identifies key improvement areas for targeted upgrades. Implement practical solutions like variable frequency drives for pumps and cranes, and advanced insulation and heat recovery systems for cargo heating and cooling.

Crucially, advanced monitoring and control systems enable real-time energy optimization. Digital tools and data analytics provide deeper insights into consumption, highlight best practices, and accurately measure efficiency.

Given diverse cargo operations, consult experts early to pinpoint optimal technologies and strategies. Regular crew training on energy-efficient practices is essential for sustained improvement.



# Electrify Your Cargo Operations: Maximize Efficiency & Profit

- **Streamlined Design:** Lighter systems, flexible layouts.
- **Rapid Installation:** Plug-and-play for faster commissioning.
- **Increased Cargo Capacity:** Compact design frees up valuable space.
- **Boosted Revenue:** Higher profitability from superior efficiency and optimized space.
- **Reduced OPEX:** Eliminate hydraulic oil, cut parts, lower maintenance.
- **Intelligent Control: Advanced efficiency management and optimal use.**
- **Sustainable advantage:** Future proof, meet IMO targets, enhance charter appeal.



Thank you

[www.marflex.com](http://www.marflex.com)

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